

2022 CHEVROLET CORVETTE SERVICE MANUAL

- SEARCH

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- 4.

Quarter Outer Panel Replacement - Right Side

Removal Procedure

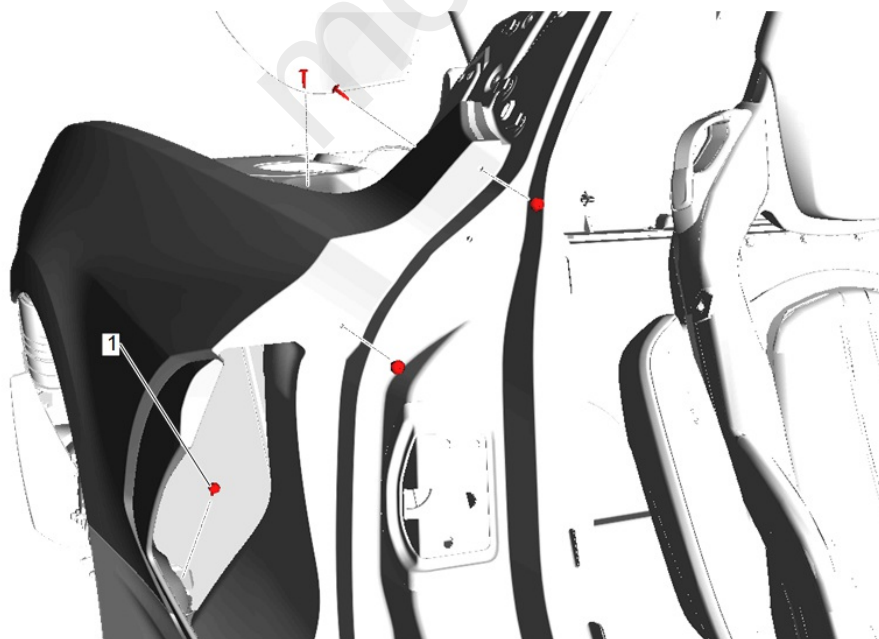
1. Remove the right side body side upper rear applique. [Body Side Upper Rear Applique Replacement](#)
2. [Rear Wheelhouse Liner - Right Side >>> Remove - Rear Wheelhouse Liner Replacement - Right Side](#)
3. [Click here for full size](#)
4. Note:

Note the location and amount of shims present at the quarter panel outer panel bolt locations.

5. Quarter Outer Panel Bolt (1) >>> Remove [6x]
6. Rear Bumper Fascia Guide Bolt (2) >>> Remove
7. [Click here for full size](#)
8. Note:

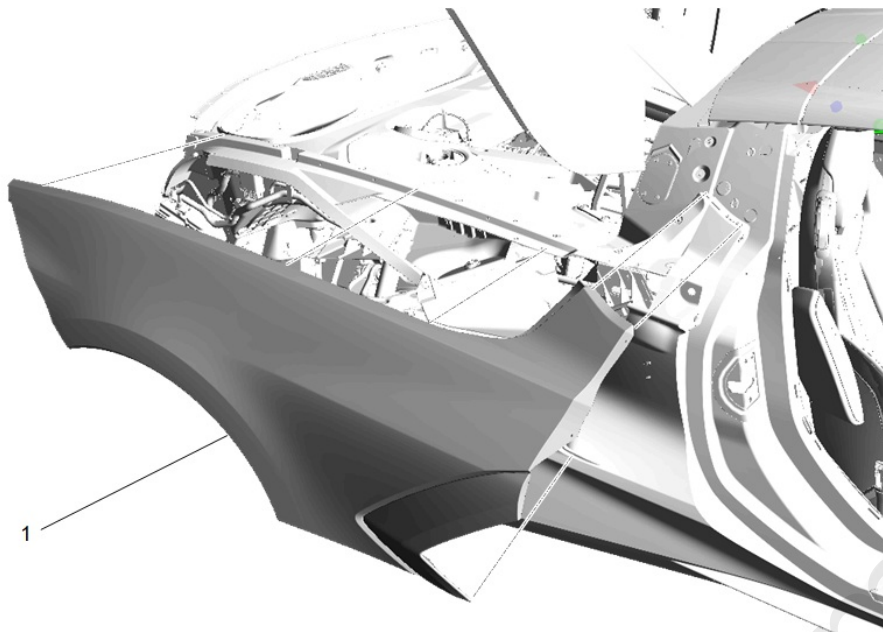
Access bolts through the wheel opening.

9. Rear Bumper Fascia Guide Bolt (1) >>> Remove [2x]
10. Quarter Outer Panel Bolt (2) >>> Remove
11. Rear Bumper Fascia Guide Nut (3) >>> Remove



12. [Click here for full size](#)

13. Quarter Outer Panel Bolt (1) >>> Remove [5x]

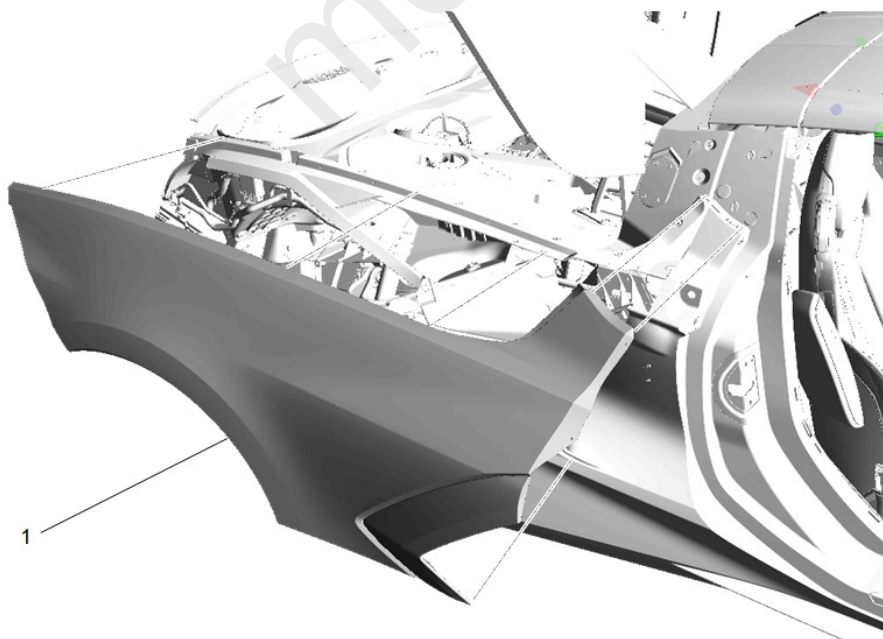


14. [Click here for full size](#)

15. Quarter Outer Panel (1) >>> Remove

16. Transfer components as necessary.

Installation Procedure



1. [Click here for full size](#)

3. [Click here for full size](#)
4. **Caution:**

Refer to Fastener Caution.
5. Quarter Outer Panel Bolt (1) >> Install and tighten [5x]9>N-m (80 lb in)
6. [Click here for full size](#)
7. Rear Bumper Fascia Guide Bolt (1) >> Install and tighten [2x]2.5N-m (22 lb in)
8. Quarter Outer Panel Bolt (2) >> Install and tighten 9>N-m (80 lb in)
9. Rear Bumper Fascia Guide Nut (3) >> Install and tighten 9>N-m (80 lb in)
10. [Click here for full size](#)
11. **Note:**

Install any removed shims to there original locations.
12. Quarter Outer Panel Bolt (1) >> Install and tighten [6x]9>N-m (80 lb in)
13. Rear Bumper Fascia Guide Bolt (2) >> Install and tighten 2.5N-m (22 lb in)
14. Rear Wheelhouse Liner - Right Side >> Install - Rear Wheelhouse Liner Replacement - Right Side
15. Install the right side body side upper rear applique. Body Side Upper Rear Applique Replacement